T Series Class 2500 3-pc reduced port / full port forged CS ball valve

## HTR-3AT-6, HTR-3LT-6, HTF-3AT-6, HTF-3LT-6

## Specification

: Size range: 3/4"~3" (Reduced port), 1/4"~2" (Full port)
: Rating: 6000 psi WOG (Class 2500)
:- Construction: Three-piece body, with floating ball design
:- Flow bore: Reduced port / Full port

## Product features

- NPT connection according to ANSI B1.20.1
- Blowout-proof stem
: API $6075^{\text {th }}$ Edition fire-safe test approved
:- Valves comply with NACE MR0175
:- Mounting pad to actuator complied with ISO 5211
- Anti-static design


## Material list

| No. | Part name | Material | Qty | Remarks |
| :---: | :---: | :---: | :---: | :---: |
| 1 | Handle | Ductile iron | 1 |  |
| 2 | Handle nut | Carbon steel plated | 1 |  |
| 3 | Cap screw | Carbon steel plated | 2 |  |
| 4 | Gland nut | Carbon steel plated | 1 |  |
| 5 | Body | A105N | 1 | Optional material: A350 Gr. LF2 |
| 6 | Cap | A105N | 2 | Optional material: A350 Gr. LF2 |
| 7 | Seat | Peek | 2 |  |
| 8 | Lock washer | Stainless steel 304 / A276 | 1 |  |
| 9 | Belleville washer | Stainless steel 301 | 2 |  |
| 10 | Packing | Graphite | 1 |  |
| 11 | Stem | Stainless steel 316 / A276 | 1 |  |
| 12 | Spring \& Pin | Stainless steel 304 / A276 | 1 |  |
| 13 | Thrust washer | Peek | 1 |  |
| 14 | Stem O-ring | HNBR | 1 | Only for sizes larger than $1^{1 / 2 \prime \prime}$ |
| 15 | Gland | Stainless steel 304 / A276 | 1 |  |
| 16 | Body O-ring | Viton | 2 |  |
| 17 | Ball | Stainless steel A351 Gr. CF8M | 1 |  |
| 18 | Gland flange | Carbon steel plated | 1 |  |
| 19 | Stopper plate | Carbon steel plated | 1 |  |

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Full port

| DIMENSIONS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| size | 8 | 10 | 15 | 20 | 25 | 40 | 50 |
| mm/in | $1 / 4$ | 3/8 | 1/2 | 3/4 | 1 | $11 / 2$ | 2 |
| A | 12.7 | 12.7 | 12.7 | 22.2 | 24.0 | 38.1 | 50.0 |
| $\mathrm{mm} / \mathrm{in}$ | 0.50 | 0.50 | 0.50 | 0.87 | 0.94 | 1.50 | 1.96 |
| B | 49.0 | 49.0 | 55.5 | 54.0 | 66.5 | 79.5 | 79.5 |
| $\mathrm{mm} / \mathrm{in}$ | 1.93 | 1.93 | 2.19 | 2.13 | 2.62 | 3.13 | 3.13 |
| C | 98.0 | 98.0 | 111.0 | 108.0 | 133.0 | 159.0 | 159.0 |
| $\mathrm{mm} / \mathrm{in}$ | 3.86 | 3.86 | 4.37 | 4.25 | 5.24 | 6.26 | 6.26 |
| D | 83.0 | 83.0 | 83.0 | 112.0 | 116.0 | 143.0 | 177.0 |
| $\mathrm{mm} / \mathrm{in}$ | 3.27 | 3.27 | 3.27 | 4.41 | 4.57 | 5.63 | 6.97 |
| E | 122.0 | 122.0 | 122.0 | 172.0 | 172.0 | 279.0 | 302.0 |
| $\mathrm{mm} / \mathrm{in}$ | 4.80 | 4.80 | 4.80 | 6.77 | 6.77 | 10.98 | 11.89 |
| F | 12.0 | 12.0 | 12.0 | 13.0 | 13.0 | 19.0 | 20.0 |
| mm/in | 0.47 | 0.47 | 0.47 | 0.51 | 0.51 | 0.75 | 0.79 |
| G | 8.0 | 8.0 | 8.0 | 8.0 | 8.0 | 12.0 | 14.0 |
| mm/in | 0.32 | 0.32 | 0.32 | 0.32 | 0.32 | 0.47 | 0.55 |
| H | 36 | 36 | 36 | 36 | 36 | 50 | 50 |
| mm/in | 1.417 | 1.417 | 1.417 | 1.417 | 1.417 | 1.968 | 1.968 |
| 1 | M6 | M6 | M6 | M6 | M6 | M8 | M8 |
| ISO 5211 | F03 | F03 | F03 | F03 | F04 | F05 | F07 |



## Reduced port

|  | D I M E S O N S |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| size | 8 | 10 | 15 | 20 | 25 | 40 |  |
| mm/in | $3 / 4$ | 1 | $11 / 4$ | $11 / 2$ | 2 | 3 |  |
| A | 12.7 | 22.2 | 22.0 | 32.0 | 38.1 | 50.0 |  |
| mm/in | 0.50 | 0.87 | 0.87 | 1.26 | 1.50 | 1.96 |  |
| B | 55.0 | 66.5 | 76.0 | 79.5 | 92.0 | 127.0 |  |
| mm/in | 2.19 | 2.62 | 2.99 | 3.13 | 3.62 | 5.00 |  |
| C | 111.0 | 133.0 | 152.0 | 159.0 | 184.0 | 254.0 |  |
| mm/in | 4.37 | 5.24 | 5.98 | 6.26 | 7.24 | 10.00 |  |
| D | 83.0 | 112.0 | 112.0 | 138.0 | 143.0 | 177.0 |  |
| mm/in | 3.27 | 4.41 | 4.41 | 5.43 | 5.63 | 6.97 |  |
| E | 122.0 | 172.0 | 172.0 | 279.0 | 279.0 | 302.0 |  |
| mm/in | 4.80 | 6.77 | 6.77 | 10.98 | 10.98 | 11.89 |  |
| F | 12.0 | 13.0 | 13.0 | 19.0 | 19.0 | 22.0 |  |
| mm/in | 0.47 | 0.51 | 0.51 | 0.75 | 0.75 | 0.79 |  |
| G | 8.0 | 8.0 | 8.0 | 12.0 | 12.0 | 14.0 |  |
| mm/in | 0.32 | 0.32 | 0.32 | 0.47 | 0.47 | 0.55 |  |
| H | 36 | 36 | 36 | 50 | 50 | 70 |  |
| mm/in | 1.417 | 1.417 | 1.417 | 1.968 | 1.968 | 2.756 |  |
| I | M6 | M6 | M6 | M8 | M8 | M8 |  |
| ISO 5211 | F03 | F03 | F03 | F05 | F05 | F07 |  |

